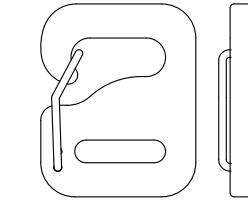


SPRING



ASSEMBLY VIEW

SCALE 1:1



3D DRAWING

NOTES

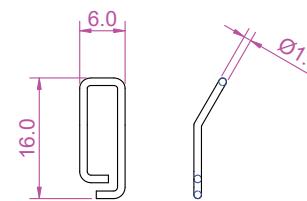
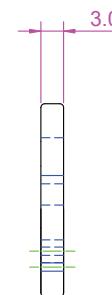
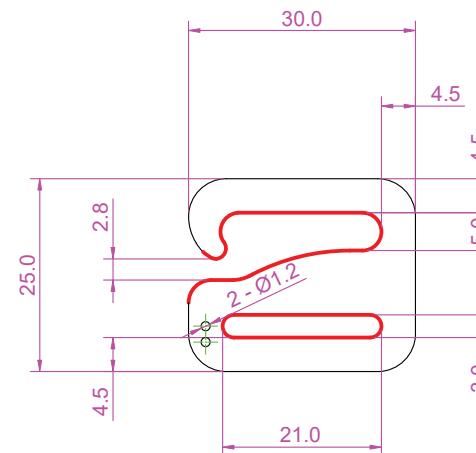
1. BURR OF BRACKET SHOULD BE MINIMIZED.
2. BRACKET SHOULD BE FREE OF SHARP EDGES.
3. UNSPECIFIED RADIUS WOULD BE 0.5MM.
4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.

GENERAL TOLERANCES (mm)

0	~ 10	+/- 0.20
11	~ 25	+/- 0.25
26	~ 38	+/- 0.30
39	~ 50	+/- 0.40
OVER 50		+/- 0.50

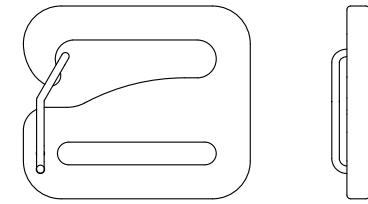
INFORMATION

ITEM NO.	H122 - 10
DESCRIPTION	VOYAGER SINGLE HOOK/SPRING
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	3.00g
DATE	02/DEC/2025



SPRING

FILLET TREATMENT
TO AVOID SHARP EDGES



ASSEMBLY VIEW

SCALE 1:1



3D DRAWING

NOTES

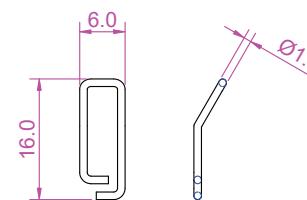
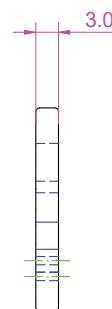
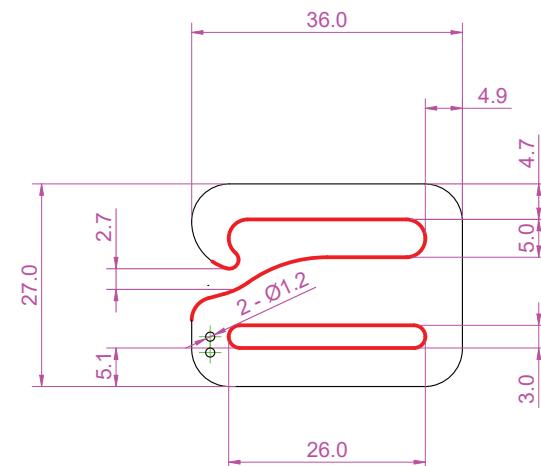
1. BURR OF BRACKET SHOULD BE MINIMIZED.
2. BRACKET SHOULD BE FREE OF SHARP EDGES.
3. UNSPECIFIED RADIUS WOULD BE 0.5MM.
4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.
6. RED LINE WILL BE APPLIED FILLET TREATMENT.

GENERAL TOLERANCES (mm)

0 ~ 10	+/-.20
11 ~ 25	+/-.25
26 ~ 38	+/-.30
39 ~ 50	+/-.40
OVER 50	+/-.50

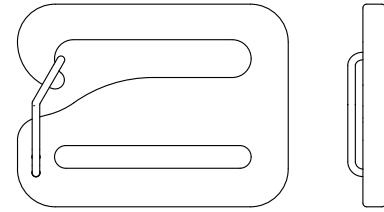
INFORMATION

ITEM NO.	H122 - 20
DESCRIPTION	VOYAGER SINGLE HOOK/SPRING
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	4.20g
DATE	10/APR/2025



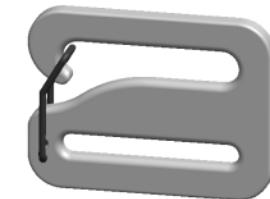
SPRING

FILLET TREATMENT
TO AVOID SHARP EDGES



ASSEMBLY VIEW

SCALE 1:1



3D DRAWING

NOTES

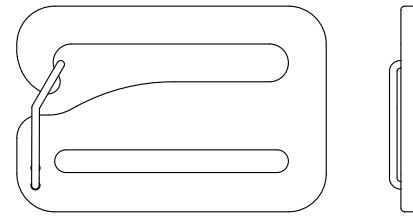
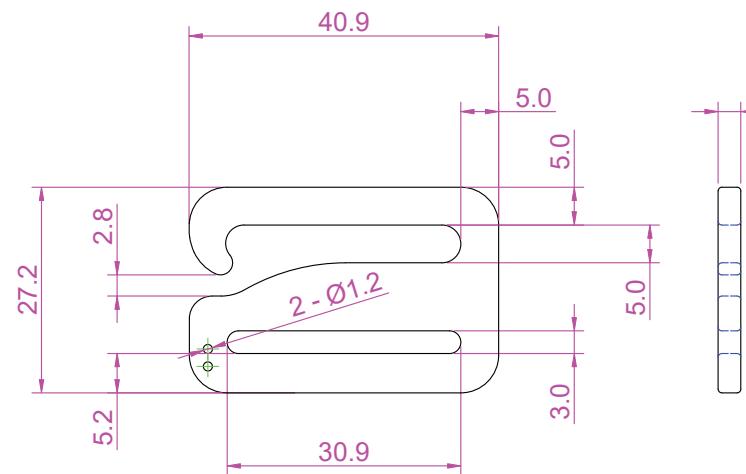
1. BURR OF BRACKET SHOULD BE MINIMIZED.
2. BRACKET SHOULD BE FREE OF SHARP EDGES.
3. UNSPECIFIED RADIUS WOULD BE 0.5MM.
4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.
6. RED LINE WILL BE APPLIED FILLET TREATMENT.

GENERAL TOLERANCES (mm)

0 ~ 10	+/-.20
11 ~ 25	+/-.25
26 ~ 38	+/-.30
39 ~ 50	+/-.40
OVER 50	+/-.50

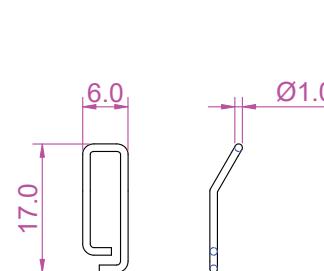
INFORMATION

ITEM NO.	H122 - 25
DESCRIPTION	VOYAGER SINGLE HOOK/SPRING
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	5.60g
DATE	10/MAY/2024



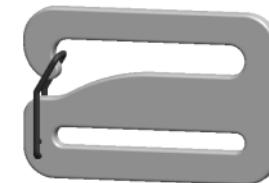
ASSEMBLY VIEW

SCALE 1:1



SPRING

3D DRAWING



NOTES

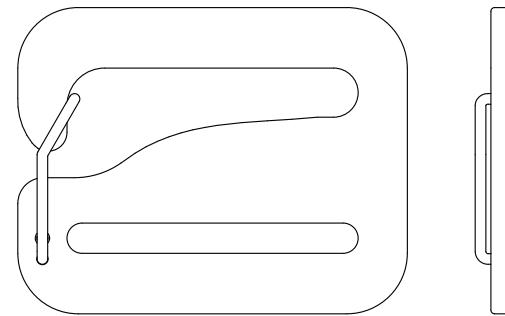
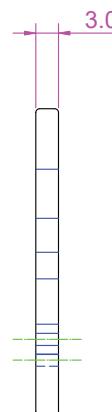
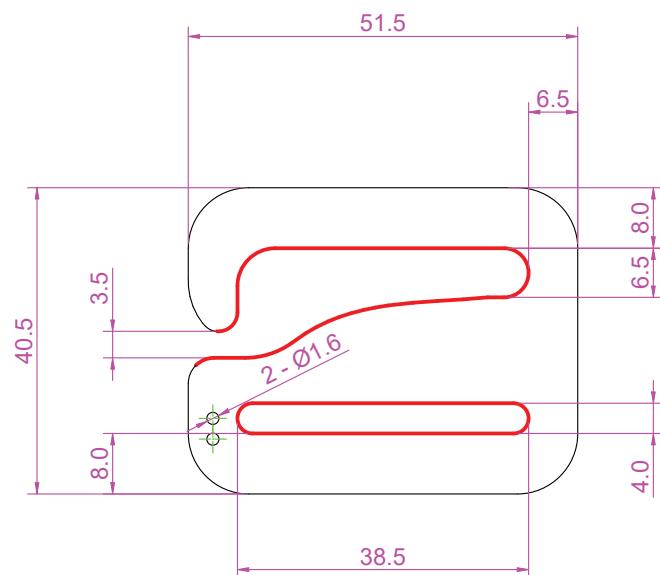
1. BURR OF BRACKET SHOULD BE MINIMIZED.
2. BRACKET SHOULD BE FREE OF SHARP EDGES.
3. UNSPECIFIED RADIUS WOULD BE 0.5MM.
4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.

GENERAL TOLERANCES (mm)

0 ~ 10	+/- 0.20
11 ~ 25	+/- 0.25
26 ~ 38	+/- 0.30
39 ~ 50	+/- 0.40
OVER 50	+/- 0.50

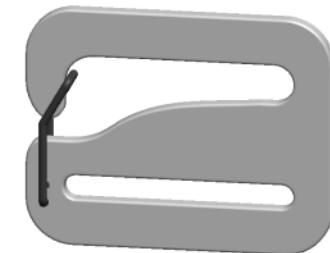
INFORMATION

ITEM NO.	H122 - 30
DESCRIPTION	VOYAGER SINGLE HOOK/SPRING
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	6.30g
DATE	03/JUN/2025



ASSEMBLY VIEW

SCALE 1:1



NOTES

1. BURR OF BRACKET SHOULD BE MINIMIZED.
2. BRACKET SHOULD BE FREE OF SHARP EDGES.
3. UNSPECIFIED RADIUS WOULD BE 0.5MM.
4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.
6. RED LINE WILL BE APPLIED FILLET TREATMENT.

SPRING

GENERAL TOLERANCES (mm)

0 ~ 10	+/-.20
11 ~ 25	+/-.25
26 ~ 38	+/-.30
39 ~ 50	+/-.40
OVER 50	+/-.50

INFORMATION

ITEM NO.	H122 - 38
DESCRIPTION	VOYAGER SINGLE HOOK/SPRING
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	12.00g
DATE	10/APR/2025

 **FILLET TREATMENT
TO AVOID SHARP EDGES**