

 **FILLET TREATMENT
TO AVOID SHARP EDGES**

3D DRAWING



NOTES

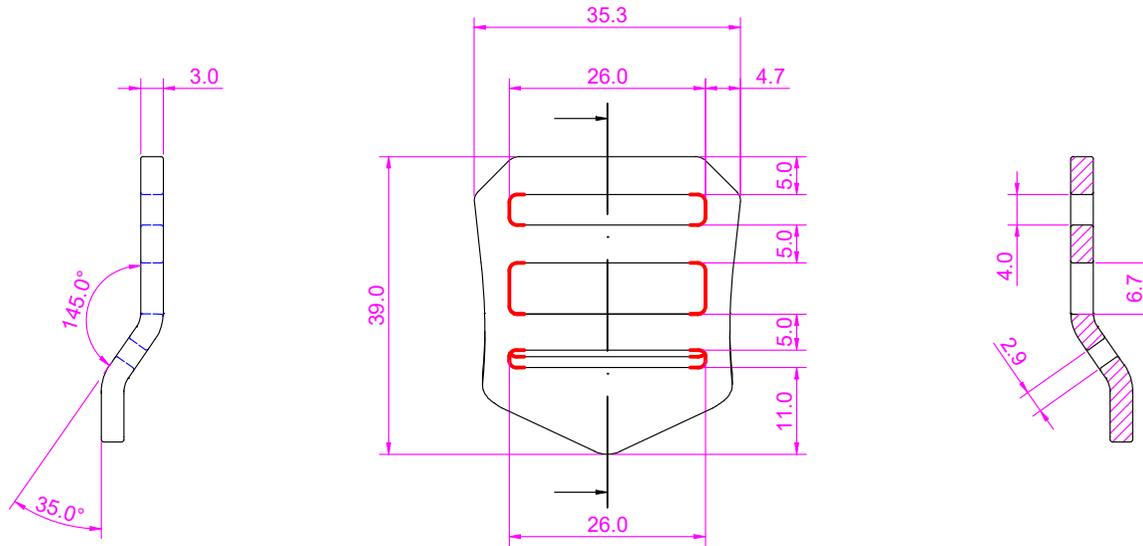
1. BURR OF BRACKET SHOULD BE MINIMIZED.
2. BRACKET SHOULD BE FREE OF SHARP EDGES.
3. UNSPECIFIED RADIUS WOULD BE 0.5MM.
4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.
6. RED LINE WILL BE APPLIED FILLET TREATMENT.

GENERAL TOLERANCES (mm)

0	~ 10	+/- 0.20
11	~ 25	+/- 0.25
26	~ 38	+/- 0.30
39	~ 50	+/- 0.40
	OVER 50	+/- 0.50

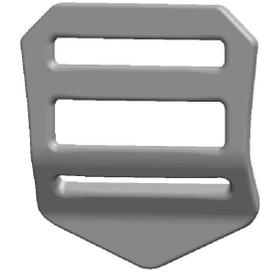
INFORMATION

ITEM NO.	K109 - 20
DESCRIPTION	VIKING TENSION LOCK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	5.30g
DATE	11/APR/2025



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11	~ 25	+/- 0.25
26	~ 38	+/- 0.30
39	~ 50	+/- 0.40
OVER 50		+/- 0.50

INFORMATION

ITEM NO.	K109 - 25
DESCRIPTION	VIKING TENSION LOCK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	6.90g
DATE	11/APR/2025