

 **FILLET TREATMENT
TO AVOID SHARP EDGES**

3D DRAWING



NOTES

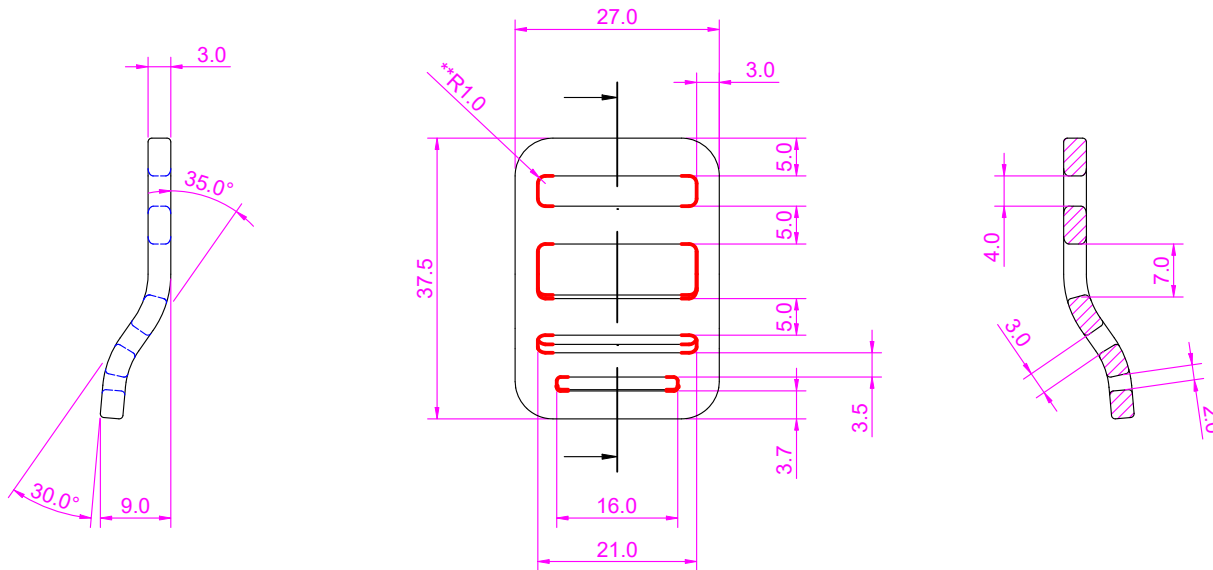
1. BURR OF BRACKET SHOULD BE MINIMIZED.
2. BRACKET SHOULD BE FREE OF SHARP EDGES.
3. UNSPECIFIED RADIUS WOULD BE 0.5MM.
4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.
6. RED LINE WILL BE APPLIED RADIUS TREATMENT.


GENERAL TOLERANCES (mm)

0	~ 10	+/- 0.20
11	~ 25	+/- 0.25
26	~ 38	+/- 0.30
39	~ 50	+/- 0.40
	OVER 50	+/- 0.50

INFORMATION

ITEM NO.	K108 - 15
DESCRIPTION	VOYAGER TENSION LOCK
MATERIAL	ALU6061 - T6, T = 2.5MM
WEIGHT	4.10g
DATE	10/03/2025



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NOTES

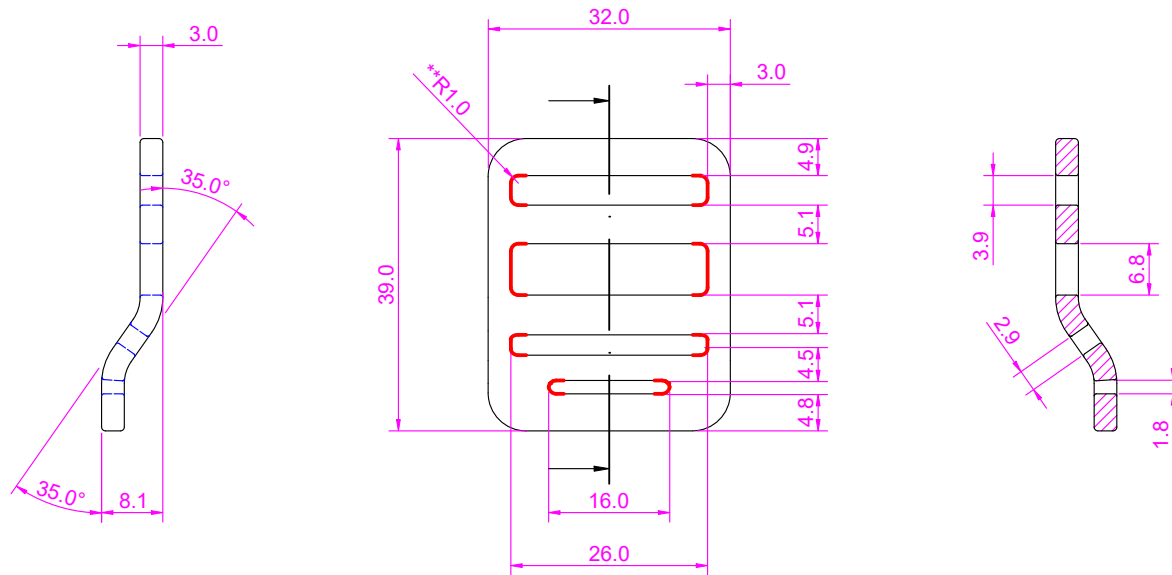
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4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.
6. RED LINE WILL BE APPLIED RADIUS TREATMENT.

GENERAL TOLERANCES (mm)

0 ~ 10	+/- 0.20
11 ~ 25	+/- 0.25
26 ~ 38	+/- 0.30
39 ~ 50	+/- 0.40
OVER 50	+/- 0.50

INFORMATION

ITEM NO.	K108 - 20
DESCRIPTION	VOYAGER TENSION LOCK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	5.20g
DATE	10/03/2025



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NOTES

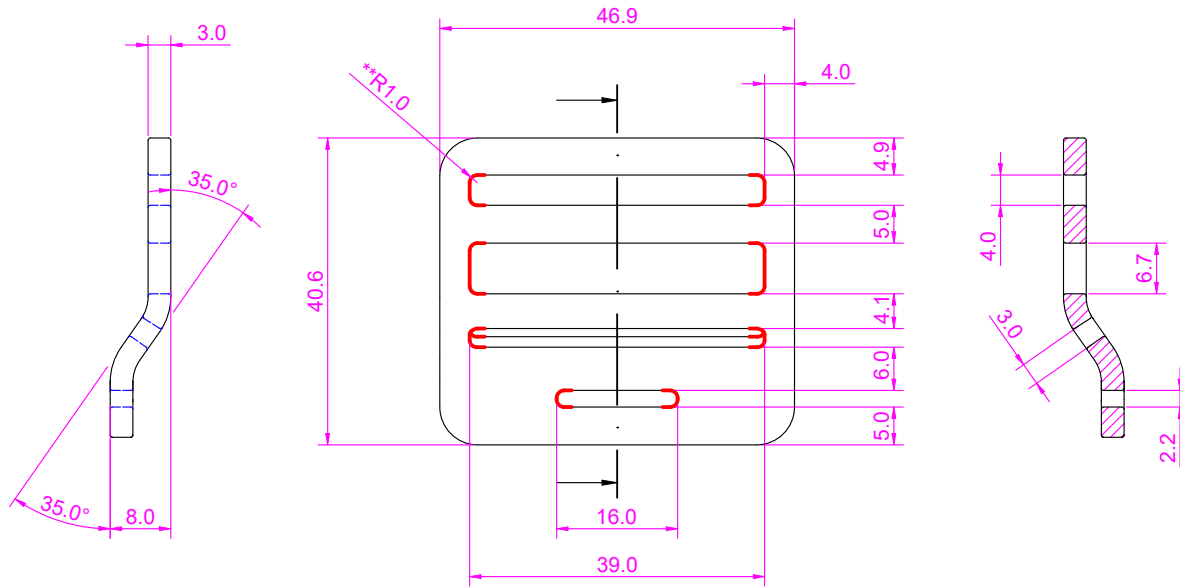
1. BURR OF BRACKET SHOULD BE MINIMIZED.
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4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.
6. RED LINE WILL BE APPLIED RADIUS TREATMENT.

GENERAL TOLERANCES (mm)

0 ~ 10	+/- 0.20
11 ~ 25	+/- 0.25
26 ~ 38	+/- 0.30
39 ~ 50	+/- 0.40
OVER 50	+/- 0.50

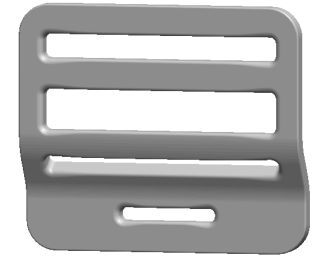
INFORMATION

ITEM NO.	K108 - 25
DESCRIPTION	VOYAGER TENSION LOCK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	6.50g
DATE	10/03/2025



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NOTES

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4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
5. SAMPLE APPROVAL IS REQUIRED.
6. RED LINE WILL BE APPLIED RADIUS TREATMENT.

GENERAL TOLERANCES (mm)

0	~ 10	+/- 0.20
11	~ 25	+/- 0.25
26	~ 38	+/- 0.30
39	~ 50	+/- 0.40
OVER 50		+/- 0.50

INFORMATION

ITEM NO.	K108 - 38
DESCRIPTION	VOYAGER TENSION LOCK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	11.00g
DATE	10/03/2025