

#### **NOTES**

- 1. BURR OF BRACKET SHOULD BE MINIMIZED.
- 2. BRACKET SHOULD BE FREE OF SHARP EDGES.
- 3. UNSPECIFIED RADIUS WOULD BE 0.5MM.
- 4. IMPORTANT PARTS ARE MARKED BY ASTERISK.
- 5. SAMPLE APPROVAL IS REQUIRED.
- 6. RED LINE WILL BE APPLIED FILLET TREATMENT.

# **GENERAL TOLERANCES (mm)**

0	~	10	+/- 0.20
11	~	25	+/- 0.25
26	~	38	+/- 0.30
39	~	50	+/- 0.40
OVER 50			+/- 0.50

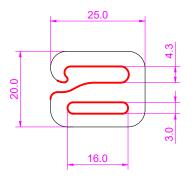
#### INFORMATION

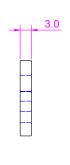
ITEM NO.	H102 - 10				
DESCRIPTION	VOYAGER SINGLE HOOK				
MATERIAL	ALU6061 - T6, T = 2MM				
WEIGHT	0.94g				
DATE	19/APR/2024				

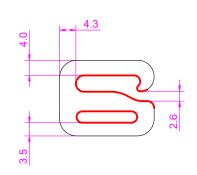
FILLET TREATMENT TO AVOID SHARP EDGES











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# **GENERAL TOLERANCES (mm)**

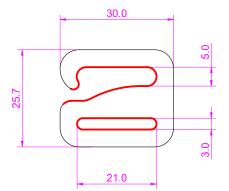
0	~	10	+/- 0.20
11	~	25	+/- 0.25
26	~	38	+/- 0.30
39	~	50	+/- 0.40
OVER 50			+/- 0.50

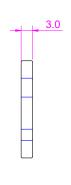
#### INFORMATION

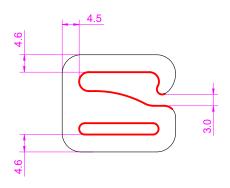
ITEM NO.	H102 - 15
DESCRIPTION	VOYAGER SINGLE HOOK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	2.70g
DATE	19/JUL/2024

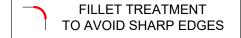
FILLET TREATMENT
TO AVOID SHARP EDGES













#### **NOTES**

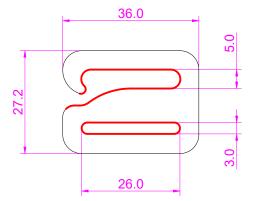
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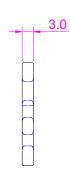
# **GENERAL TOLERANCES (mm)**

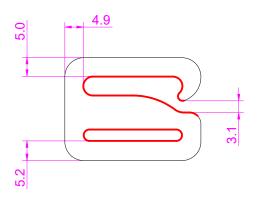
0	~	10	+/- 0.20
11	~	25	+/- 0.25
26	~	38	+/- 0.30
39	~	50	+/- 0.40
OVER 50			+/- 0.50

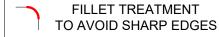
ITEM NO.	H102 - 20
DESCRIPTION	VOYAGER SINGLE HOOK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	3.98g
DATE	10/APR/2025













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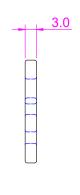
# **GENERAL TOLERANCES (mm)**

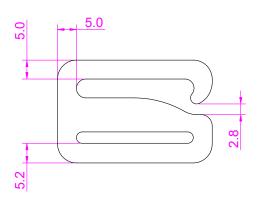
0	~	10	+/- 0.20
11	~	25	+/- 0.25
26	~	38	+/- 0.30
39	~	50	+/- 0.40
OVER 50			+/- 0.50

ITEM NO.	H102 - 25
DESCRIPTION	VOYAGER SINGLE HOOK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	5.34g
DATE	03/JUN /2025



# 30.9





# **3D DRAWING**



# **NOTES**

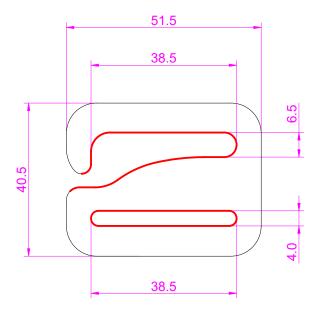
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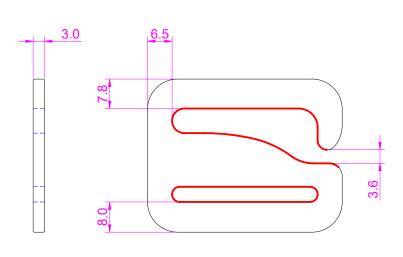
# **GENERAL TOLERANCES (mm)**

1				
	0	~	10	+/- 0.20
	11	~	25	+/- 0.25
	26	~	38	+/- 0.30
	39	~	50	+/- 0.40
	OVER 50			+/- 0.50

ITEM NO.	H102 - 30
DESCRIPTION	VOYAGER SINGLE HOOK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	6.30g
DATE	03/JUN/2025







FILLET TREATMENT
TO AVOID SHARP EDGES

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11	~	25	+/- 0.25
26	~	38	+/- 0.30
39	~	50	+/- 0.40
OVER 50			+/- 0.50

ITEM NO.	H102 - 38
DESCRIPTION	VOYAGER SINGLE HOOK
MATERIAL	ALU6061 - T6, T = 3MM
WEIGHT	11.64g
DATE	10/APR/2025